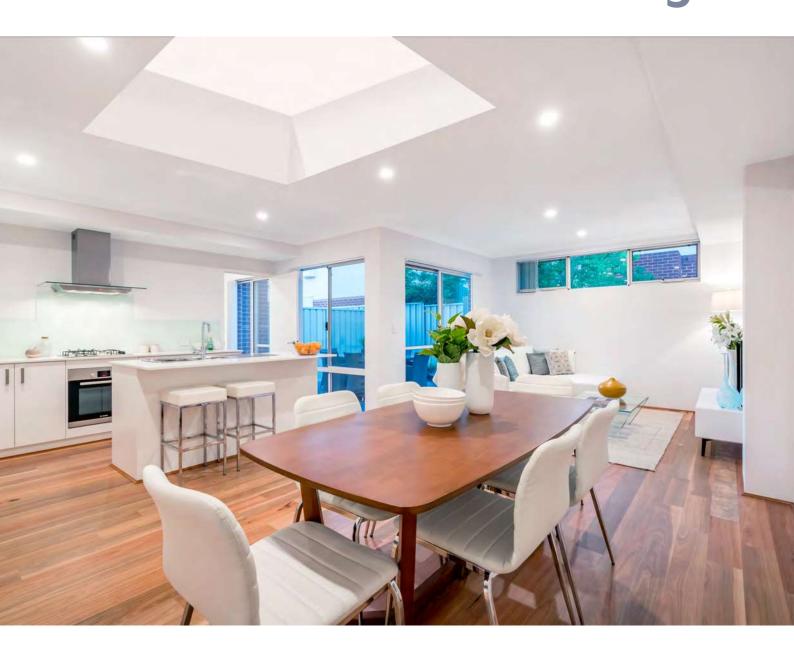


Fill your home and living spaces with natural light



Flatglass Rooflights

TM



MAKING THE MOST OF DAYLIGHT

The Signature range of contemporary Flatglass rooflights combines the simplicity and convenience of modular rooflights, with the style, practicality and improved light transmission of glass.

By making the most of daylight with our market-leading Flatglass range, you will be saving energy, reducing carbon emissions and creating a general sense of well-being in the home, office and commercial spaces.

Available as standard or bespoke units, they complement any setting by combining outstanding performance, quick and easy installation and with the benefit of being fully compliant with UK Building Regulations.

They are an ideal solution for both commercial and residential applications and have been used to great effect on everything from major landmarks to schools, colleges, hospitals, commercial offices and private homes.

Contents

| Benefits of Daylight | 04 | Sliding Flatglass | 09 | Bespoke Flatglass | 13 |
|----------------------|----|----------------------------|----|--|----|
| Fixed Flatglass | 06 | AOV Smoke Vent | 10 | Specification and Installation Information | |
| Hinged Flatglass | 07 | Flatglass Access Flatglass | 11 | | 14 |
| Walk-on Flatglass | 08 | Multi-section Flatglass | 12 | | |







EASY CLEANING SYSTEM NOW AVAILABLE: RITEC CLEARSHIELD ECO-GLASS™

By their very nature rooflights and skylights can be hard to reach and clean. The
ClearShield system provides a solution to greatly reduce the need for cleaning.

All Signature rooflight products can be supplied with ClearShield Eco-Glass.™

- Maintains glass clarity, all-round visibility and cleanliness
 Reduces cleaning time, effort and frequency
 Keeps windows looking like new and sparkling, staying clean for longer
 Resists glass staining and contamination:
- tree sap, bird droppings, traffic pollution, general dirt
- Helps to maintain your Window Energy Rating



ROOFLIGHTS SAVE ENERGY AND REDUCE CARBON EMISSIONS

The primary reason for including rooflights is to provide a bright, naturally-lit interior and reduce the requirement for artificial lighting. Daylight has many advantages over artificial light; not least the fact that it is a free and unlimited natural resource.

While artificial light is essential, it uses a lot of energy. Reducing its requirement dramatically lowers energy use, and the ${\rm CO}_2$ emissions resulting from this.

There has previously been a widely held view that rooflights have a poorer insulation value, allowing more heat to escape the building than the rest of the roof structure and increasing running costs.

Recent research has proved that this view is no longer accurate, as modern rooflight design has resulted in significant improvements in insulation values.

The design parameters of a building will affect the impact that a rooflight area has on its total energy requirements for heating, cooling, artificial lighting, etc.

The savings in total energy costs and carbon footprint therefore vary from building to building, but have been found to be more positive as rooflight area increases, often up to 20% of the



ROOFLIGHTS PROVIDE HEALTHIER AND MORE FUNCTIONAL INTERNAL ENVIRONMENTS

Daylight is an essential natural asset. For those of us living in temperate Northern climates, the beneficial effect of sunlight is easy to recognise; a couple of sunny days seem to lift everyone's spirits.

There is also a growing body of evidence to suggest that office buildings enjoying higher levels of natural light are more successful than those more reliant on artificial light.

In all environments, eye and brain functions respond better to natural light, so people will ultimately perform better. Natural daylight promotes a sense of well-being amongst building occupants and rooflights achieve this without the potential distractions created by views through vertical

Where vertical windows are not installed, rooflights provide occupants with beneficial natural daylight contact.



ROOFLIGHTS CAN PROVIDE SPECIFIC BENEFITS IN A WIDE RANGE OF APPLICATIONS

Education

Research demonstrates a clear correlation between classrooms with natural light ingress and improved student performance. Children concentrate better in natural light, so they are more focused and less easily distracted.

Studies also suggest that health is enhanced, helping to improve attendance. Further specific information about lighting design for schools is contained in the Government's Building Bulletin 90.

Health

In the UK we are used to hearing about Seasonal Affective Disorder, or SAD as it is often referred to. This is a clinically diagnosed condition where the lack of sunlight in winter makes people feel unwell.

Natural light helps people to feel better and can also aid the healing process. In hospitals, studies have proven that the recovery rate of patients is accelerated where levels of natural light are increased.

Business & Retail

Daylight improves concentration, leading to increased productivity in factories and offices. Studies of retail environments suggest that, in the vast majority of cases, sales are higher in naturally-lit locations.

Colours are vivid and true, making goods appear more attractive, encouraging customers to spend more time and money in these stores. The UK's leading retail organisations now make sure to specify rooflights for their stores.

Recreation

People like bright, naturally-lit environments, which is evidenced by the popularity of domestic conservatories and sunrooms.

It is therefore logical that, in their leisure time, people prefer facilities that enjoy high levels of natural daylight. Sporting and recreational facilities will always try to maximise their natural daylight levels in recognition of this fact.

DAYLIGHT IDEAS AND OPPORTUNITIES

- 1. Opening rooflights can provide natural ventilation, roof access or automatic smoke ventilation
- 2. Walk-on rooflights make a great feature for buildings with roof terraces and basements
- 3. Multi-section Flatglass rooflights are ideal for providing natural daylight in linear applications



Fixed Flatglass

An aesthetically-pleasing and effective daylighting solution





Our leading rooflight design means that daylight is maximised while the visible framework is minimised, resulting in a product that offers the best in both form and function.

Maximum standard external kerb sizes (double glazed)

Square: up to $1900\,\mathrm{mm}\,\mathrm{x}\,1900\,\mathrm{mm}\,\mathrm{or}\,3.6\,\mathrm{m}^2$ as standard, larger sizes available via special order

Rectangular: up to $5\,\text{m}^2$ (toughened glass) as standard, up to $9\,\text{m}^2$ (via special order)

Circular: up to 2.2m diameter for single pane, up to 3.2m diameter for multi-section

Please note: Minimum kerb size is 500mm x 500mm

Maximum standard external kerb sizes (triple glazed)

Square: up to 1900mm x 1900mm

Rectangular: up to 5m² as standard

Circular: up to 2200mm diameter (single pane)

Please note: Minimum kerb size is $500 \text{mm} \times 500 \text{mm}$

Standard glass specification

For stock sizes of Fixed Flatglass rooflights, our standard glass specification is as follows: 6mm clear glass heat soak tested toughened outer pane, with a 20mm argon filled (90%) cavity plus warm edge spacer and a 6mm clear glass Low-E heat soak tested toughened inner pane, all UV resistant silicone bonded

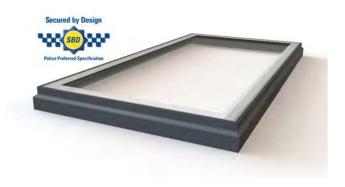
Options

Recommended minimum pitch of $5^{\rm o}$ up to a 2m span, and $10^{\rm o}$ over a 2m span to shed water

We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, laminated, krypton filled (90%) cavity and solar control options

Bespoke shapes and sizes available (see page 15)





 ${\bf Secured\,by\,Design\,options\,available\,on\,this\,product}$

 $^{\ast}\text{Centre}$ pane U-value with standard glass specification as detailed on this page



Hinged Flatglass

Daylight plus natural ventilation - manual and electric options





Signature's range of Hinged Flatglass rooflights provide you with all the benefits of natural daylight that our Fixed Flatglass units offer, but with the added bonus of natural ventilation.

Maximum standard external kerb sizes (electric hinged)

24v operation as standard. 230v available as an option Square: up to 1850mm x 1850mm
Rectangular: up to 1200mm x 2700mm or 3.25m² For sizes over 3.25m², please contact Sterlingbuild
Larger sizes require multiple, synchronised actuators and specialist refurb planning
Please note: Minimum kerb span is 500mm

Maximum standard external kerb sizes (manual hinged)

Square: up to 1850mm x 1850mm Rectangular: up to 1200mm x 2700mm or 3.25m² A double spindle is required for units over 1400mm long

Standard glass specification

For stock sizes of Hinged Flatglass rooflights, our standard glass specification is as follows: 6mm clear glass heat soak tested toughened outer pane, with a 20mm argon filled (90%) cavity plus warm edge spacer and a 6mm clear glass Low-E heat soak tested toughened inner pane, all UV resistant silicone bonded

Options

Choice of switches, wind, rain and temperature sensors (electric) Remote control option also available (electric) Synchronised multi-rooflight opening mechanism (electric) Adjustable opening pole available, up to 3m (manual) We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, laminated, krypton filled (90%) cavity and solar control options (see page 15)





*Centre pane U-value with standard glass specification as detailed on this page

Walk-on Flatglass

Combining natural daylight with creative use of space





Flatglass rooflights can be supplied to walk-on specification by Sterlingbuild for external areas, such as roof terraces, as well as internal applications. They provide an attractive and creative solution for introducing daylight into areas of a building that would otherwise be dark (i.e. basements and cellars).

Available in a range of standard external kerb sizes:

Single pane: up to $1.5 \,\mathrm{m} \times 3 \,\mathrm{m}$ or $4.5 \,\mathrm{m}^2$, larger sizes via special order Multi-section: up to $2.5 \,\mathrm{m}$ slope span, greater spans can be accommodated via special order

Unlimited length with bays at up to 1.2m centres
Please note: Minimum kerb size is 500mm x 500mm

Standard glass specification (domestic applications)

For stock sizes of Walk-on Flatglass rooflights, our standard glass specification is as follows: 33mm clear glass heat soak tested toughened laminated outer pane; 16mm argon filled (90%) cavity plus warm edge spacer; 6mm clear glass Low-E heat soak tested toughened inner pane, all UV resistant silicone bonded, designed to accommodate domestic loadings (Class O Non-fragile, see page 20 for full loading details)

Options

Black painted border as standard (other RAL colours available) Single or multi-section construction

Laminated inner pane

Anti-slip finishes available, recommended for external applications Designed to BS EN 1991-1-1 2002 UK Annex. Loads to be agreed with client/structural engineer

We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, laminated, krypton filled (90%) cavity and solar control options (see page 15)





 $^{\ast}\textsc{Centre}$ pane U-value with standard glass specification as detailed on this page



Sliding Flatglass

For ventilation or roof access





Operated by concealed 24v electric chain link actuators, Signature's Sliding Flatglass rooflights are ideal for providing natural ventilation and roof access, especially in areas where high wind loadings may occur, making a hinged rooflight unsuitable.

Available in a range of standard external kerb sizes:

Square: from 800mm x 800mm up to (and including) 1200mm x 1200mm

Rectangular: from 800mm x 900mm up to (and including) 1200mm x 2000mm

Please note: Minimum kerb span is 800mm, Max. pitch is 5°

Standard glass specification

For stock sizes of Sliding Flatglass rooflights, our standard glass specification is as follows: 6mm clear glass heat soak tested toughened outer pane with a 20mm argon filled (90%) cavity plus warm edge spacer and a 6mm clear glass Low-E heat soak tested toughened inner pane, all UV resistant silicone bonded

Options

Choice of switches, wind, rain and temperature sensors

Remote control option available

Synchronised multi-rooflight opening mechanism

We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, laminated, krypton filled (90%) cavity and solar control options (see page 15)





*Centre pane U-value with standard glass specification as detailed on this page

AOV Smoke Vent Flatglass

Achieves BS EN 12101-2 compliance





A recent addition to our range, the Flatglass AOV Smoke Vent provides an aesthetically-pleasing solution without compromising on the health and safety of the building's occupants. The window complies with BS EN 12101-2 regulations for natural smoke and heat exhaust ventilation and comes in two standard sizes.

Available in the following sizes:

The Flatglass AOV Smoke Vent comes in two standard sizes, which achieve an Aerodynamic Free Area of 1.0m² and 1.5m². Powered by two 24v concealed folding arm actuators

Standard glass specification

For stock sizes of AOV Smoked Vent Flatglass rooflights, our standard glass specification is as follows: 6mm clear glass heat soak tested toughened outer pane, with a 20mm argon filled (90%) cavity plus warm edge spacer and a 6mm clear glass Low-E heat soak tested toughened inner pane, all UV resistant silicone bonded

Options

We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, laminated, krypton filled (90%) cavity and solar control options (see page 15)
Ritec ClearShield Eco-Glass™ easy-clean coating
Specialist AOV control unit, 230v transformer, battery back-up

Installation recommendations

Min. 150mm high x 75mm thick structurally sound kerb, not by Sterlingbuild Maximum pitch of 5°



*Centre pane U-value with standard glass specification as detailed on this page



Access Flatglass

Safe, secure access to roof areas



Electric Access

Our Electric Flatglass Access Hatches are double glazed as standard. Powered by two 24v actuators, these units can open up to 90° for excellent ventilation and ease of access to roof areas. Supplied with a Vent-6 control panel as standard for daily access.

Electric Access Hatches are available in the following sizes:

Square: from $850 \text{mm} \times 850 \text{mm}$ up to $1600 \text{mm} \times 1600 \text{mm}$ Rectangular: up to $1200 \text{mm} \times 3000 \text{mm}$ or 1700 mm (motor side) $\times 1500 \text{mm}$

Standard glass specification

Our standard glass specification is as follows: 6mm clear glass heat soak tested toughened outer pane; 20mm argon filled (90%) cavity plus warm edge spacer; 6mm clear glass Low-E heat soak tested toughened inner pane, all UV resistant silicone bonded

Options

Control unit with battery back-up available

Choice of switches, wind, rain and temperature sensors

Synchronisedopening mechanism

Override switch, daily vent switch

We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, laminated, krypton filled (90%) cavity and solar control options (see page 15)





Manual Access

Our Manual Flatglass Access Hatch rooflights are also double glazed as standard. Featuring fully-concealed gas rams, these units are able to open up to 75° and are often installed to allow regular access to roof terraces via internal staircases, which opens up new development possibilities.

They are also frequently specified to provide access to roof areas for maintenance.

Manual Access Hatches are available in the following sizes:

Square: up to 1200mm x 1200mm Rectangular: up to 900mm x 1500mm

Standard glass specification

Our standard glass specification is as follows: 4mm clear glass heat soak tested toughened outer pane; 24mm argon filled (90%) cavity plus warm edge spacer; 4mm clear glass Low-E heat soak tested toughened inner pane, all UV resistant silicone bonded

Security

Yale shoot bolt locking mechanism

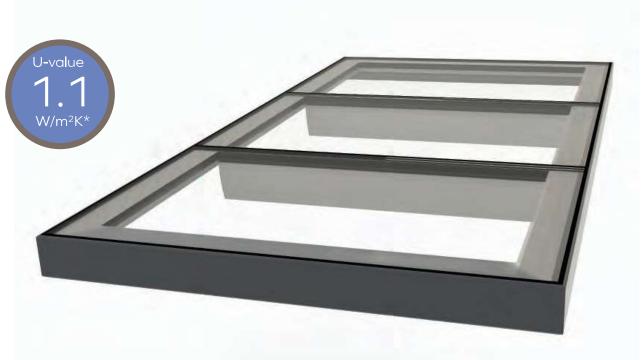
Option

We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, krypton filled (90%) cavity and solar control options (see page 15)

*Centre pane U-value with standard glass specification as detailed on this page

Multi-section Flatglass

Larger rooflights, more daylight



Where larger rooflights are required, over and above the maximum size for a single pane of glass, we can supply Multi-section Flatglass rooflights. These provide the same characteristics and sleek, aesthetically-pleasing profile as the single pane Flatglass units that we offer.

Standard glass specification

Our standard glass specification is as follows: 6mm clear glass heat soak tested toughened outer pane, with a 20mm argon filled (90%) cavity plus warm edge spacer and a 6mm clear glass Low-E heat soak tested toughened inner pane, all UV resistant silicone bonded Please note: Maximum kerb span is 3.2m as standard, larger spans can be accommodated via special order

Options

Double or triple glazed units

Unlimited lengths are available

Walk-on specification glass available up to a 2.5m span Integrated 24v or 230v electrically-operated opening sections Wall abutments available on up to three sides

 \mbox{PVCu} 'Aero-fi n' shroud for internal glazing bars (can be colour matched to suit)

We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, laminated, krypton filled (90%) cavity and solar control options (see page 15)





*Centre pane U-value with standard glass specification as detailed on this page $\,$



Bespoke Flatglass

Made to measure rooflights



In addition to Signature's standard Flatglass Flatglass rooflights in almost any shape and size, with various glazing options available to suit your project requirements.

Applications

Flatglass rooflights can be designed to fit irregular roof areas and also for aesthetic purposes

Glazing can be specified to meet your exact requirements, please feel free to contact us to discuss your project needs

Options

Double or triple glazed units

We can supply bespoke glass specifications to meet your project requirements, including body tinted, obscure, acoustic, laminated, Low-E, krypton filled (90%) cavity and solar control options

Wall abutting rooflight designs are possible on one, two

Walk-on rooflight options are available for both internal and external applications

We can supply Flatglass rooflights in accordance with CWCT TN 66 & 67 Class 1, Class 2 or ACR[M]001:2014 Class B

Sterlingbuild can supply Secured by Design and Part Q compliant rooflight solutions





SPECIFICATION AND INSTALLATION INFORMATION

The following information provides guidance on the specification and installation of Signature Flatglass rooflights. For further guidance please contact us on 01303 258641 or email sales@sterlingbuild.co.uk



U-values

Standard double glazed units: As low as 1.4W/m²k Standard triple glazed units: As low as 1.1W/m²k These standard U-values are compliant with Approved Document Part L

Area weighted U values are size dependent Other U-values are available to special order

G-values

Standard double glazed units: 0.63 Standard triple glazed units: 0.57

A wide range of high-performance solar control glass options to improve the G-value are available to meet your project requirements

Light transmission

Standard double glazed units: 78% Other performance levels are available to special order

Glass specification (Non Walk-on

Glass thickness and types vary dependent on the rooflight size, location and application
Stock Flatglass rooflights (Non Walk-onglass spec:
Outer: 6mm clear heat soaked tested toughened
Cavity: 20mm argon filled (90%) plus warm edge spacer
Inner: 6mm clear Low-E heat soaked tested toughened
Other available glass types include laminated glass with either PVB or lonomer interlayers

Glass specification (Walk-on

Glass thickness and types vary dependent on the rooflight size and application

Stock Flatglass rooflights (Walk-onglass spec:

Outer: 33m toughened laminated

Cavity: 16mm argon filled (90%) plus warm edge spacer Inner: 6mm clear Low-E heat soak tested toughened Design loads: 1.5 kN/m² (uniform) / 2.0 kN (concentrated) This stock glass spec is designed to meet BS EN 1991-1-1 2002 UK Annex and is intended for domestic applications. Please contact us for bespoke loading requirements

Glazing frame

Glazing elements are contained within a thermally-enhanced, extruded aluminium frame, to current British and European Standards (BS EN 12020-2:2008 & BS EN 755:2008 Glazing frames are polyester powder coated to BS 6496 and BS EN 12206-1:2004

Standard RAL Colours: Anthracite Grey (7016), Black (9005), White (9010), supplied at 77% gloss

Bespoke colours are available on request, but may incur additional costs and longer lead times

Glass borders

Standard Flatglass rooflights: Sandblast border
Walk-on Flatglass rooflights: Black ceramic fit
All Flatglass units incorporate a border to obscure the rooflight
framework when viewed from the outside
Bespoke border options are available to special order

Weathertightness certification

Flatglass rooflights have been independently tested to comply with the following classifications:

| Test | Standard | Classification/declared value |
|------------------|----------|---|
| Air permeability | CWCT | Α4 |
| Watertightness | CWCT | R7 |
| Wind resistance | CWCT | ±800 pascals serviceability ±1200 pascals safety |

Non-fragility

The Signature flatglass rooflights can be supplied in accordance with CWCT TN 66 & 67 Class 1, Class 2 or ACR[M]001:2014 Class B Please consult our Technical Department for more information

Installation

Roofglaze's Flatglass rooflights are suitable for use with all popular roof finishes

They can be installed on timber, concrete, steel or PVCu kerbs

Kerb / upstand requirements

Please see the diagrams on page 21 for more details

Critical dimensions

When fitting to a builder's kerb, all dimensions provided should be external kerb dimensions (when weathered) Please see the diagrams on page 21 for more details

Key specification considerations

Size Glass specifications

Ventilation Loadings

Daylight U-values

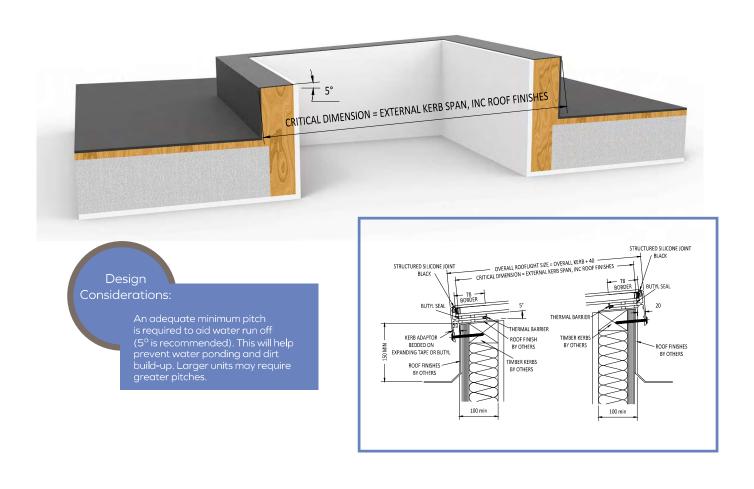
Access G-values

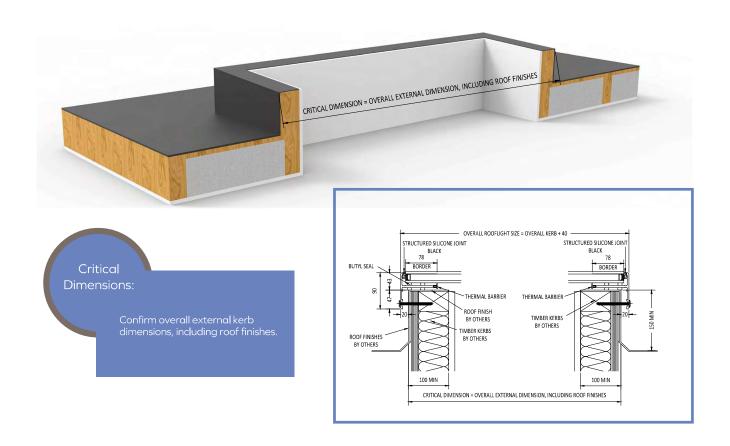
Acoustic requirements Colour (RAL)

Location (marine, industrial, Site access
height from FFL, shaded areas, Pitch of kerb

wind speeds, etc.) Wall abutments

Signature Flatglass Rooflights







Sterlingbuild Ltd Unit 14, Barnfield Road Folkestone, Kent CT19 5SU 01303 258641 sales@sterlingbuild.co.uk www.sterlingbuild.co.uk